INTERNATIONAL SEARCH'REPORT

International application No.

PCT/AU2004/001739

A.	CLASSIFICATION OF SUBJECT MATTER						
Int. Cl. 7:	B21D 5/02, 5/04, 55/00, B23Q 15/22, 15/24, F	F16P 3/00, 3/14					
According to I	International Patent Classification (IPC) or to both a	national classification and IPC					
В.	FIELDS SEARCHED						
	mentation searched (classification system followed by cla						
Documentation	searched other than minimum documentation to the exten	nt that such documents are included in the fields search	ned				
Electronic data WPAT (IPC like terms)	base consulted during the international search (name of c marks: B21D 5/02, 5/04, 55/00, B23Q 15/22,	lata base and, where practicable, search terms used) 15/24, F16P 3/00, 3/14 and keywords: control	l, detect and				
C .	DOCUMENTS CONSIDERED TO BE RELEVANT						
. Category*	Citation of document, with indication, where appr	opriate, of the relevant passages	Relevant to claim No.				
A	US 6644080 B (LINDSTROM) 11 Novembe Abstract	r 2003	1 - 28				
Α	US 6389860 B (STALZER) 21 May 2002 Abstract		1 - 28				
, A ·	US 4430879 A (ROLLAND) 14 February 19 Abstract	84	. 1 - 28				
Α	EP 0141677 A (FILCICH) 15 May 1985 Abstract						
Α	WO 2003/080268 A (LAZER SAFE PTY LTD) 2 October 2003 Abstract						
Further documents are listed in the continuation of Box C X See patent family annex							
"A" document	dered to be of particular relevance cor	er document published after the international filing date or pr offict with the application but cited to understand the principle derlying the invention	iority date and not in e or theory				
	plication or patent but published on or after the "X" do onal filing date or	cument of particular relevance; the claimed invention cannot cannot be considered to involve an inventive step when the d	be considered novel ocument is taken				
or which another c	is cited to establish the publication date of invitation or other special reason (as specified) suc	cument of particular relevance; the claimed invention cannot be considered to volve an inventive step when the document is combined with one or more other ch documents, such combination being obvious to a person skilled in the art					
or other n	t referring to an oral disclosure, use, exhibition "&" doo neans t published prior to the international filing date than the priority date claimed	cument member of the same patent family	•				
	al completion of the international search	Date of mailing of the international search report					
21 February 2		2 8 FEB 2005					
	ng address of the ISA/AU PATENT OFFICE	Authorized officer	,				
PO BOX 200, W E-mail address:	VODEN ACT 2606, AUSTRALIA pct@ipaustralia.gov.au	JASON PREMNATH					
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/AU2004/001739

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member						
US	6644080	· CA	2365490	EP	1222975	US	2002092333	
US	6389860							
US	4430879					•		
EP	0141677	JР	60168919	US	4660703			
wo	2003/080268	AU	2003215410	EP	1499460			

Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

END OF ANNEX